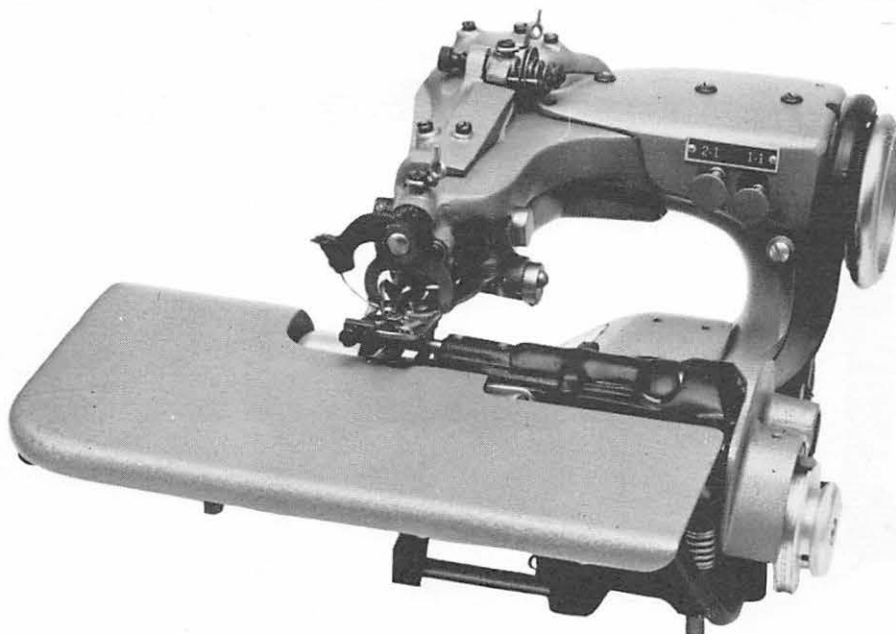


SINGER
BLINDSTITCH
MACHINES

SINGER*



PARTS LIST

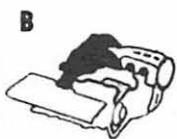
BLINDSTITCH MACHINE

MODEL 961-S

SECTIONS



**MAIN SHAFT
GEAR ASSEMBLY
SKIP CONTROL
AND CRANK**



**NEEDLE SHAFT
LOOPER ROD
NEEDLE ECCEN-
TRIC**



**FEED FRAME
REGULATING
DIAL**



**SWING PLATE
KNEE LIFT**



**MACHINE
HEAD**

SINGER COMPANY OF CANADA LIMITED

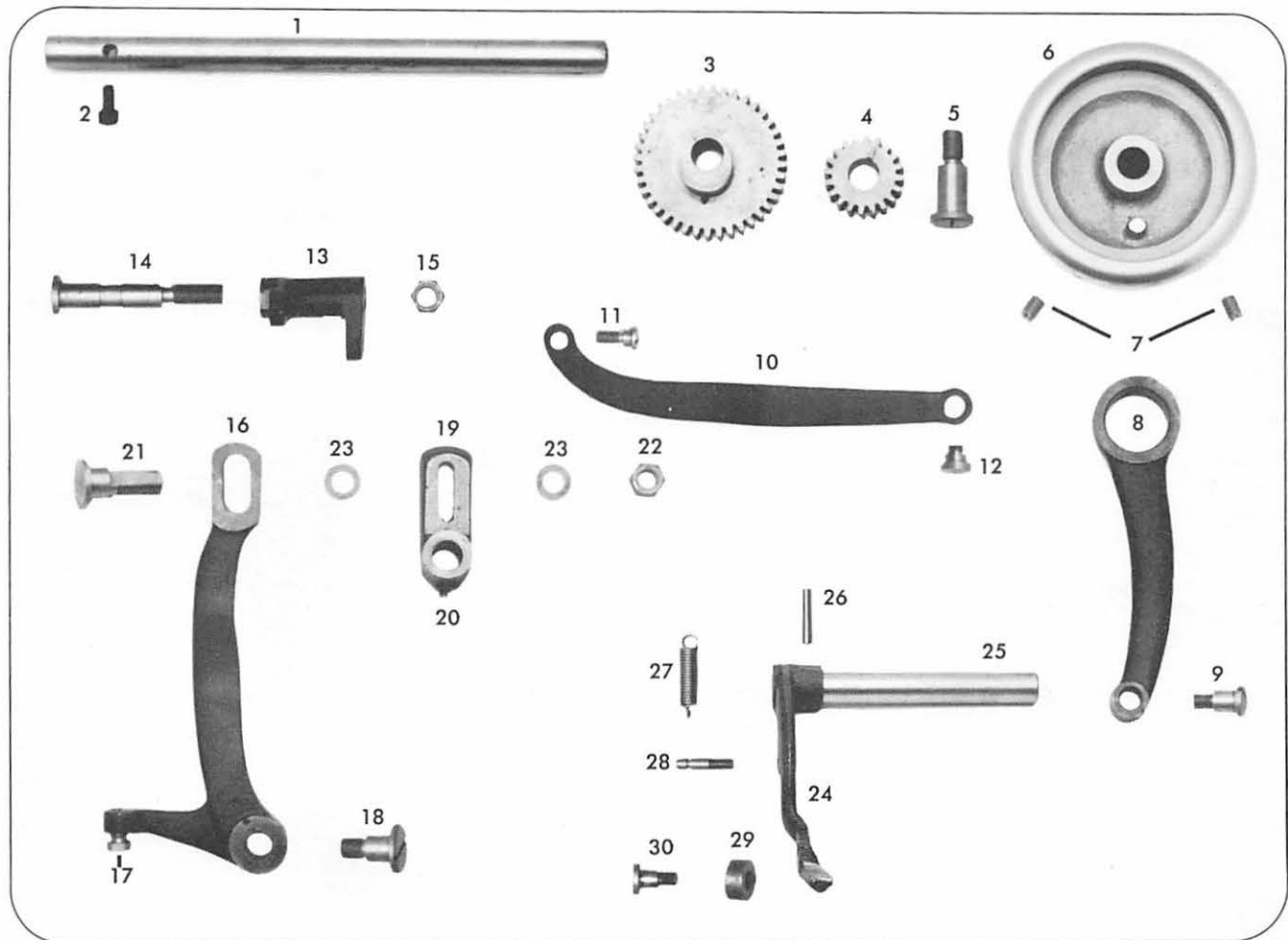
*
TRADE MARK REGISTERED

200 ST. LOUIS, ST. JOHN'S P.Q. CANADA

PRINTED IN CANADA

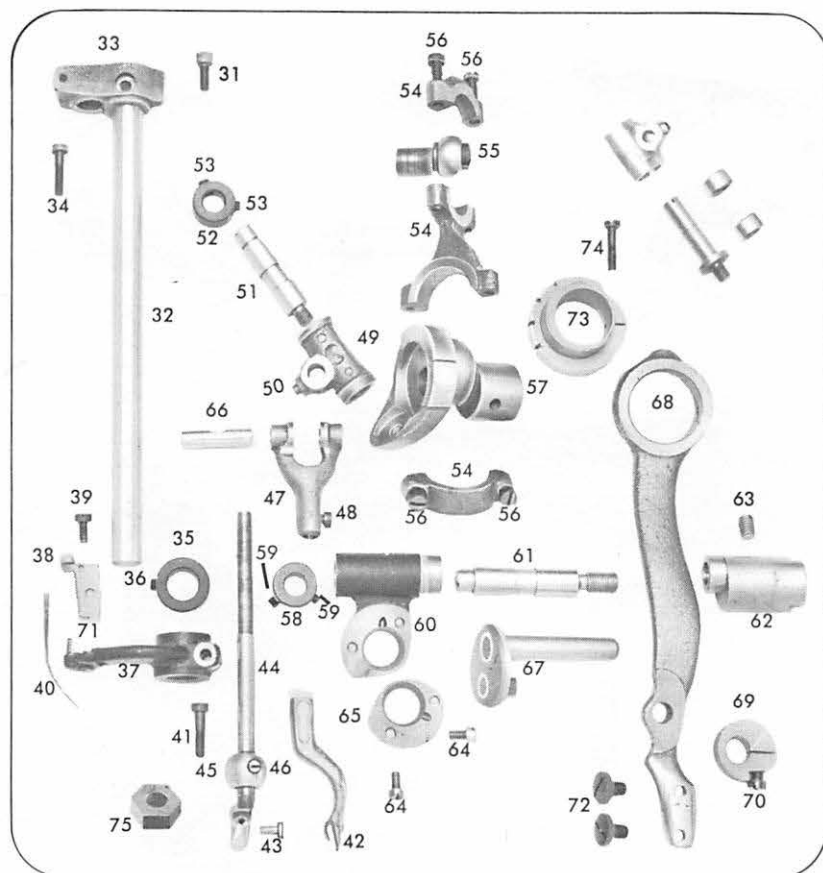
From the library of: Superior Sewing Machine & Supply LLC

A MAIN SHAFT GEAR ASSEMBLY



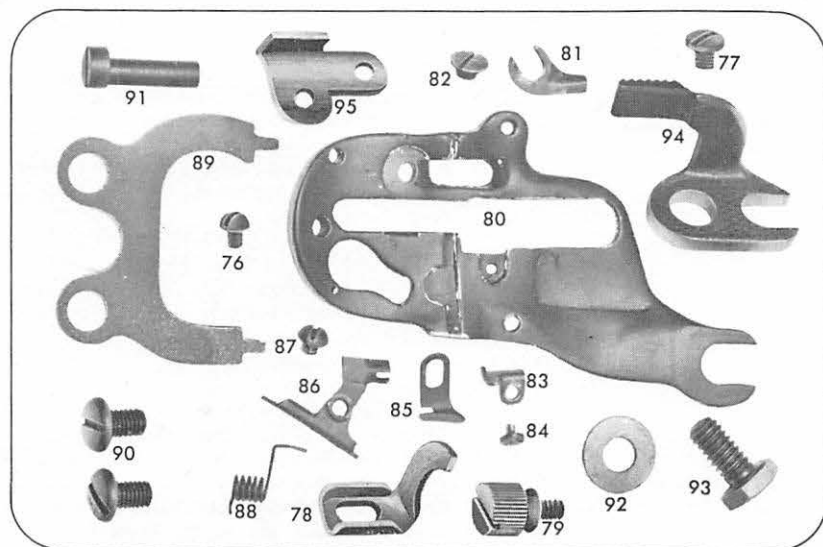
Illustrn. Ref. No.	Part No.	Description	Illustrn. Ref. No.	Part No.	Description
	1	400029 Main Shaft		16	400177 Long Lever (Only)
	2	402072 Main Shaft Screw		17	400179 Long Lever Adjusting Screw
	3	400157 Large Gear		18	400178 Long Lever Stud
	4	400159 Small Gear		19	400170 Short Lever
	5	400158 Large Gear Stud		20	400099 Short Lever Screw
	6	400142 Hand Wheel		21	400368 Short Lever Stud
	7	400098 Hand Wheel Set Screw (2)		22	400108 Short Lever Stud Nut
	8	400079 Hand Wheel Connection		23	400369 Short Lever Stud Washer (2)
	9	400080 Hand Wheel Connection Stud			402364 Cam Lever Assembly
		400673 Rib Shaft Connection Lever Ass'y.			Includes the following:
		Includes the following:		24	401263 Cam Lever (Only)
	10	400267 Rib Shaft Connection Lever		25	400163 Cam Lever Shaft
	11	400072 Rib Shaft Connection Lever Stud (Front)		26	400367 Cam Lever Tapered Pin
	12	400078 Rib Shaft Connection Lever Stud (Rear)		27	400166 Cam Lever Spring (Not included in ass'y.)
		400674 Rib Rocker Assembly Includes		28	400168 Cam Lever Screw (For Spring 400166)
		the following:		29	400164 Cam Lever Shaft Roller
	13	400106 Rib Rocker (Only)		30	400165 Cam Lever Shaft Roller Stud
	14	400107 Rib Rocker Stud			
	15	400108 Rib Rocker Stud Nut			
		401830 Long Lever Assembly			
		Includes the following:			

B¹ NEEDLE SHAFT, LOOPER ROD, NEEDLE ECCENTRIC ASSEMBLY



Illustrn. Ref. No.	Part No.	Description
31	402072	Needle Shaft Crank Locking Screw
32	400030	Needle Shaft
33	400037	Needle Shaft Crank
34	400094	Needle Shaft Crank Clamping Screw
35	400084	Needle Shaft Collar 7/16"
36	400100	Needle Shaft Collar Set Screw
37	400038	Needle Lever
38	400039	Needle Lever Clamp
39	400040	Needle Lever Clamp Screw
40	400707	Needle (Size 2 1/2)
41	400094	Needle Lever Clamping Screw
42	401073	Looper (Solid)
43	400042	Looper Screw
44	400043	Looper Rod
45	400044	Looper Rod Ball
46	400045	Looper Rod Ball Set Screw
47	400051	Looper Fork
48	400040	Looper Fork Clamping Screw
49	400055	Looper Driving Stud Sleeve
50	400099	Looper Driving Stud Sleeve Set Screw
51	400053	Looper Driving Stud
52	400054	Looper Driving Stud Collar
53	400100	Looper Driving Stud Collar Set Screw (2)
54	400035	Needle Stitch Shaft Connection
55	400036	Needle Stitch Shaft Connection Ball Stud
56	400094	Needle Stitch Shaft Connection Fastening Screw (4)
57	400031	Needle Stitch Eccentric (Regular)
58	400054	Looper Rod Carrier Stud Collar
59	400100	Looper Rod Carrier Stud Collar Set Screw (2)
60	400046	Looper Rod Carrier
61	400048	Looper Rod Carrier Stud
62	400050	Looper Adjusting Block
63	400098	Looper Adjusting Block Set Screw
64	400095	Looper Rod Carrier Cap Clamping Screw (2)
65	400047	Looper Rod Carrier Cap
66	400052	Looper Rod Fork Pin
67	400026	Feed Rocker
68	400025	Feed Lever
69	400027	Feed Rocker Clamp
70	400094	Feed Rocker Clamp Set Screw
71	402098	Needle Lever Clamp Pin
72	400097	Feed Dog Fastening Screw (2)
73	400034	Needle Eccentric Ring
74	400094	Needle Eccentric Ring Clamping Screw
75	402341	Looper Rod Lock Nut

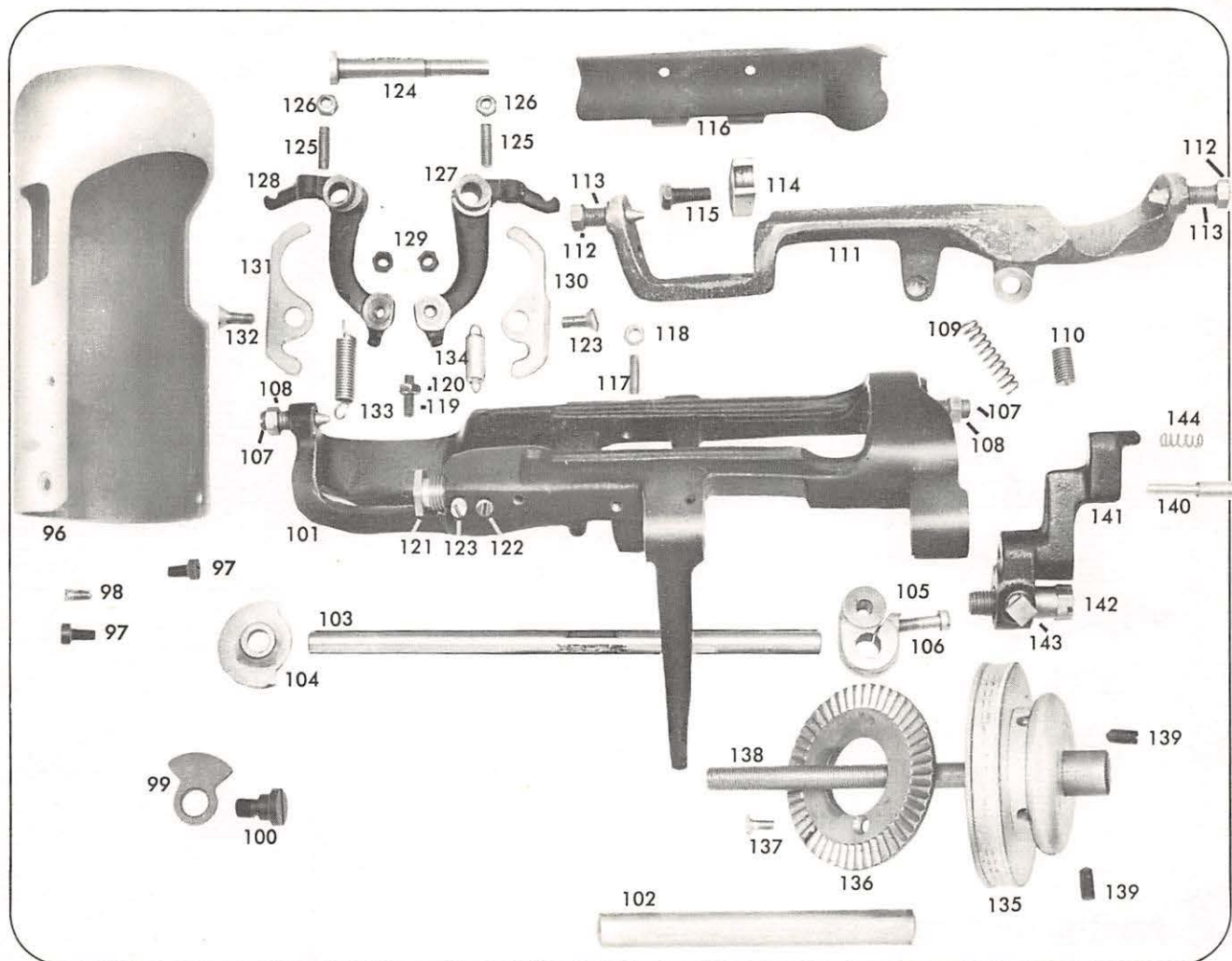
B² PRESSER FOOT COMPLETE



Illustrn. Ref. No.	Part No.	Description
76	401301	Presser Foot Cloth Guide Holding Screw
77	401302	Presser Foot Cloth Guide (Right) Holding Screw
78	401303	Presser Foot Adj. Cloth Guide
79	401304	Presser Foot Adj. Cloth Guide Knurled Screw
80	402141	Presser Foot Plate 1/4" Opening
	402157	Presser Foot Plate 3/16" Opening
81	400081	Presser Foot Needle Guide
82	400082	Presser Foot Needle Guide Screw
83	401184	Presser Foot Metal Pin
84	401185	Presser Foot Metal Pin Screw
	400145	Presser Foot Shoe Complete 3/16" Wide
	400668	Presser Foot Shoe Complete 1/4" Wide
	401298	Presser Foot (Flat) Shoe 1/4" Wide
85	401200	Presser Foot Shoe Guide
86	402310	Presser Foot Shoe (Only) 3/16" Wide
	402186	Presser Foot Shoe (Only) 1/4" Wide
87	401201	Presser Foot Shoe Guide Screw
88	400065	Presser Foot Shoe Spring
89	400060	Presser Foot Brace
90	400096	Presser Foot Mounting Screw (2)
91	400066	Presser Foot Adjusting Eccentric Pin

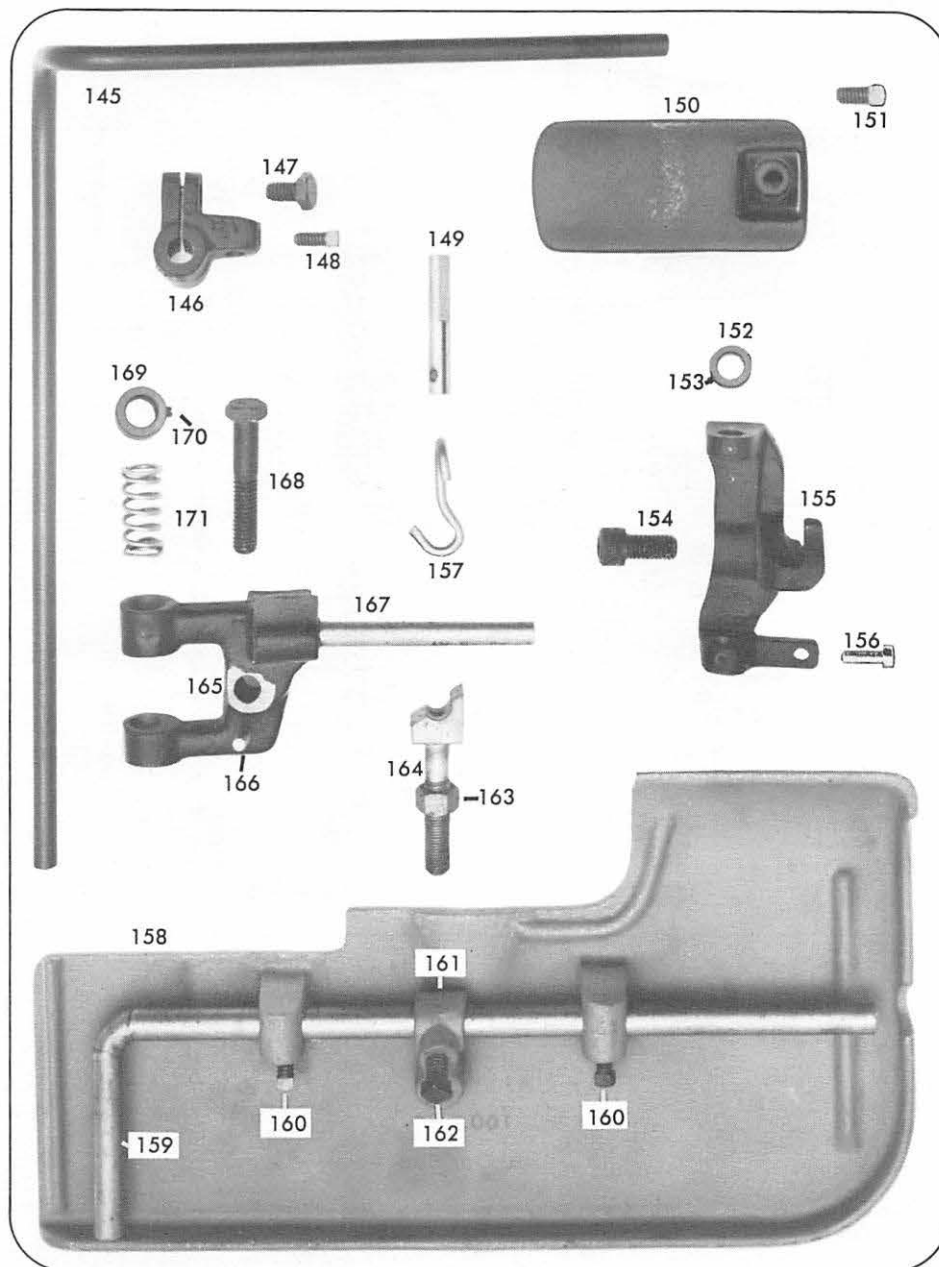
92	402068	Presser Foot Clamp Screw Washer
93	400103	Presser Foot Clamp Screw
94	400028	Feed Dog Coarse
	400143	Feed Dog — Fine
95	401306	Presser Foot Cloth Guide Bracket
	401186	Presser Foot Complete 3/16" Opening
	401738	Presser Foot Complete 1/4" Opening
	401296	Presser Foot Complete w/New Style Gauge
	401305	Presser Foot Cloth Guide Comp.

C FEED FRAME AND REGULATING DIAL ASSEMBLY



Illustrn. Ref. No.	Part No.	Description	Illustrn. Ref. No.	Part No.	Description
96	400206	Aluminum Sleeve (Long)	119	400020	Platen Bracket Limit Screw
97	400040	Aluminum Sleeve Mounting Screw (2)	120	400021	Platen Bracket Limit Screw Nut
98	400197	Aluminum Sleeve Positioning Screw	121	402073	Feed Bracket Stud Bushing
99	400009	Feed Frame Regulating Stop	122	400100	Feed Bracket Stud Bushing Set Screw—Short
100	400010	Feed Frame Regulating Stop Stud	123	400099	Feed Bracket Stud Bushing Set Screw—Long
101	400303	Feed Frame	124	400022	Feed Bracket Stud
102	400002	Feed Frame Hinge Pin	125	400020	Feed Bracket Limit Screw (2)
103	400069	Rib Shaft	126	400021	Feed Bracket Limit Screw Nut (2)
104	400336	Rib (Skip)	127	400017	Feed Platen Bracket Right
105	400071	Rib Shaft Crank	128	400018	Feed Platen Bracket Left
106	400094	Rib Shaft Crank Fastening Screw	129	400021	Feed Platen Screw Nut (2)
107	400075	Rib Shaft Center Screw (2)	130	400015	Feed Platen Right
108	400312	Rib Shaft Center Screw Nut (2)	131	400016	Feed Platen Left
109	400149	Rib Shaft Cradle Spring	132	400101	Feed Platen Screw (2)
110	400334	Rib Shaft Cradle Positioning Screw	133	400166	Feed Platen Spring Right
111	400333	Rib Shaft Cradle Styles No. 2	134	400019	Feed Platen Spring Left
112	400312	Rib Shaft Cradle Center Screw Nut (2)	135	400195	Regulating Dial
113	400075	Rib Shaft Cradle Center Screw (2)	136	400196	Regulating Dial Ratchet
114	402084	Rib Shaft Support	137	400197	Regulating Dial Regulating Screw
115	400074	Rib Shaft Support Screw	138	400205	Regulating Dial Regulating Screw
116	400070	Rib Shaft Cover Complete	139	400204	Regulating Dial Set Screw (2)
117	400020	Rib Shaft Cradle Screw	140	400202	Regulating Dial Plunger
118	400021	Rib Shaft Cradle Screw Nut	141	400200	Regulating Dial Indicating Arrow Bracket
			142	400203	Regulating Dial Indicating Arrow Bracket Screw
			143	402055	Regulating Dial Indicating Bracket Set Screw
			144	400201	Regulating Dial Plunger Spring

D SWING PLATE AND KNEE LIFT ASSEMBLY



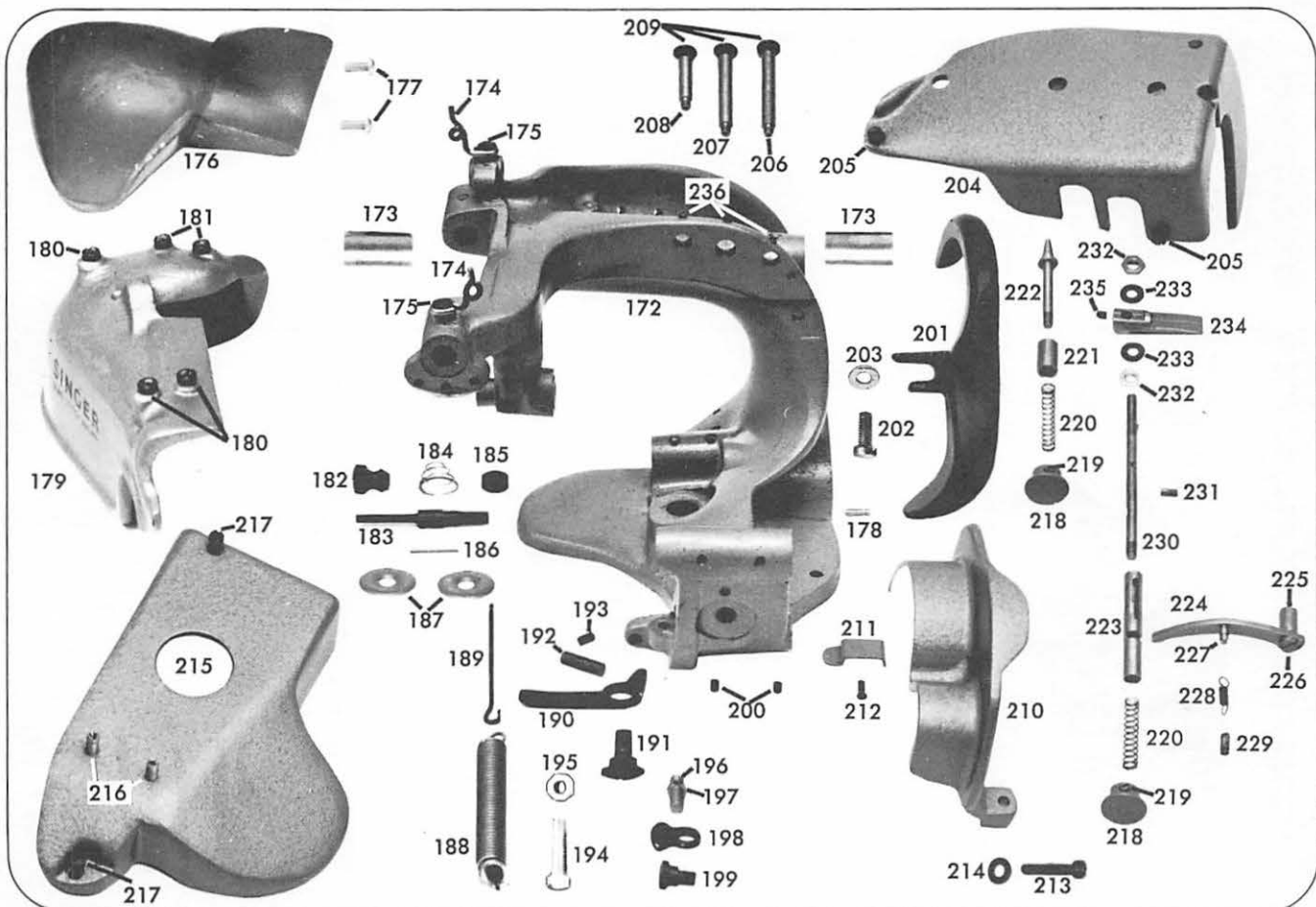
Illustrn. Part
Ref. No. No. Description

	400127	Knee Lift Lever complete includes the following:
145	400131	Knee Lift Rod
146	402353	Knee Lift Lever
147	402080	Knee Lift Lever Clamping Screw
148	402055	Knee Lift Lever Set Screw
149	402106	Knee Lift Pull Down Stem
150	400132	Knee Lift Pad
151	402079	Knee Lift Pad Set Srew
152	400415	Knee Lift Collar
153	400100	Knee Lift Collar Set Screw
154	402056	Knee Lift Main Bracket Screw
155	400128	Knee Lift Main Bracket
156	402053	Knee Lift Main Bracket Positioning Screw
157	400121	Knee Lift Pull Down Stem Hook

Illustrn. Part
Ref. No. No. Description

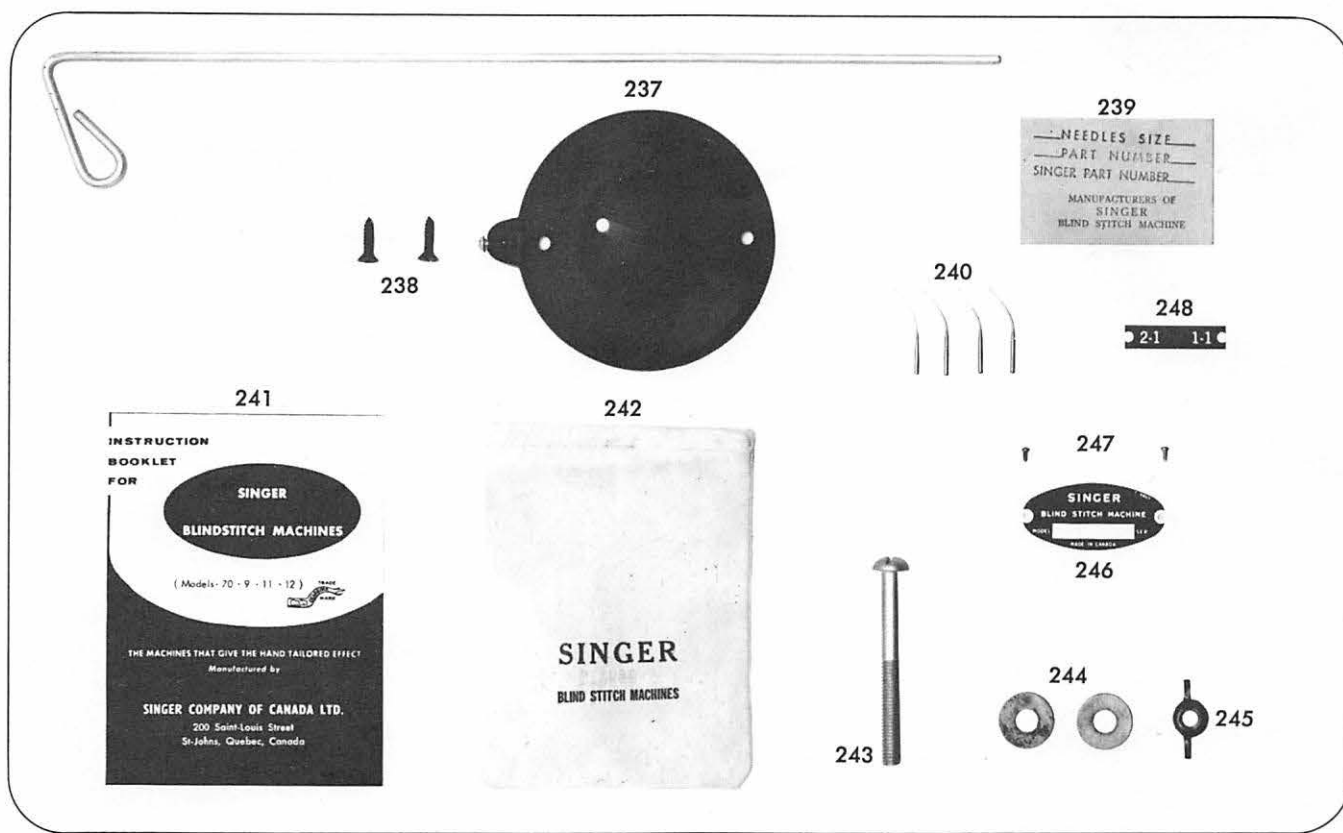
	400180	Swing Plate Complete includes the following:
158	402465	Swing Plate (Only)
159	400187	Swing Plate Rod
160	400182	Swing Plate Clamp Screw (2)
161	400193	Swing Plate Stop Stud Bracket
162	400133	Swing Plate Stop Stud Bracket Screw
163	400192	Swing Plate Stop Stud Nut
164	400191	Swing Plate Stop Stud
165	400183	Swing Plate Main Bracket
166	400185	Swing Plate Main Bracket Pin
167	400184	Swing Plate Main Bracket Stud
168	400186	Swing Plate Main Bracket Screw
169	400084	Swing Plate Rod Collar
170	400100	Swing Plate Rod Collar Set Screw
171	400190	Swing Plate Rod Spring

E MACHINE HEAD



Illustrn. Ref. No.	Part No.	Description	Illustrn. Ref. No.	Part No.	Description
172	402351	Main Frame for 961-S	204	401277	Main Frame Cover
173	401663	Main Shaft Oilite Bushing (2)	205	401278	Main Frame Cover Fastening Screw (2)
174	400083	Thread Guide (2)	206	401269	Main Shaft Oil Tube 1 1/2" Long
175	400096	Thread Guide Screw (2)	207	401268	Main Shaft Oil Tube 1 13/32" Long
176	400155	Lower Cover	208	401267	Main Shaft Oil Tube 13/16" Long
177	402052	Lower Cover Mounting Screw (2)	209	400125	Main Shaft Oil Screw (3)
178	400167	Cam Lever Pin	210	401274	Dial Guard
179	400156	Upper Cover	211	401280	Dial Guard Indicator
180	402426	Upper Cover Oil Fitting (Long) (2)	212	400197	Dial Guard Indicator Screw
181	402025	Upper Cover Oil Fitting (Short) (2)	213	402015	Dial Guard Positioning Screw
182	400087	Upper Cover Fastening Thumb Nut	214	401124	Dial Guard Positioning Screw Washer
183	400090	Tension Long Stud	215	401275	Main Spring Shield
184	400091	Tension Spring	216	401279	Feed Rocker Oil Tube
185	400092	Tension Regulating Nut	217	400094	Main Spring Shield Screw (2)
186	400093	Tension Pin	218	401254	Knob (2)
187	400088	Tension Disc	219	400100	Knob Screw (2)
188	400139	Feed Frame Tension Spring (Short)	220	401273	Compression Spring (2)
189	400140	Feed Frame Tension Hook	221	401264	Short Sleeve
190	400141	Feed Frame Tension Spring Hook Lever	222	401262	Tapered Trip Shaft
191	400005	Feed Frame Tension Spring Lever Stud	223	401261	Main P.B. Rod Sleeve
192	400311	Feed Frame Tension Spring Lever Limit Screw	224	401256	Trip Lever
193	400204	Feed Frame Tension Spring Lever Set Screw	225	401258	Shoulder Screw Bushing
194	400014	Feed Frame Stop Screw	226	401272	Shoulder Screw For Trip Lever
195	402062	Feed Frame Stop Screw Nut	227	401270	Trip Lever Pin
196	400311	Feed Frame Safety Limit Screw	228	401265	Tension Spring
197	400312	Feed Frame Safety Limit Screw Nut	229	401266	Spring Eye Screw
198	400009	Feed Frame Regulating Stop	230	401260	Main P.B. Rod
199	400010	Feed Frame Regulating Stop Stud	231	401255	Stop Pin
200	400099	Feed Frame Hinge Pin Set Screw	232	401166	Main P.B. Rod Hexagon Nut (2)
201	401276	Belt Guard	233	401124	Main P.B. Rod Washer (2)
202	401281	Belt Guard Screw	234	401257	Control Arm
203	402068	Belt Guard Washer	235	401259	Control Arm Set Screw
			236	401259	Shoulder Screw Bushing Set Screw (3)

ACCESSORIES



Illustrn. Ref. No.	Part No.	Description
237	400120	Cotton Stand Complete
238	402044	Main Frame Clamping Wood Screw
239	402183	Brown Envelope 2 1/4" x 3 1/2"
240	400707	Needles No. 2 1/2 (or Specify Size)
241	St: J 22100	Instruction Booklet

Illustrn. Ref. No.	Part No.	Description
242	402086	Cotton Bag
243	400118	Main Frame Clamping Bolt
244	402060	Main Frame Clamping Bolt Washer (2)
245	402066	Main Frame Clamping Bolt Wing Nut
246	402058	Name Plate
247	402354	Name Plate Self Driving Screw
248	402087	Indicating Name Plate
	St. J. 22056	Part Catalogue (Not Illustrated)

WHEN ORDERING: Specify Machine Model, Quantity of each item required, Singer Code Number, Serial Number of Machine.